


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.

The drawing shows a manifold cylinder with the following dimensions and features:

- Top View:** A hexagonal shape with a central circular bore. The bore diameter is $\phi 20$ f7. The overall width is labeled A/F-55.
- Front View:** A vertical view showing the cylinder's profile. The total height is 67. The upper section has a height of 25 and a width of M42x1.5. The lower section has a height of 40. An O-RING is indicated on the lower section.

All dimensions are in mm unless specified			
TITLE		MANIFOLD CYLINDER SINGLE ACTING SPRING RETU	
MODEL		4430-411	
BORE SIZE	$\phi 32$	PROJECTION	3rd ANGLE
P.R SIZE	$\phi 20$	STROKE	16
CUSHIONING	NIL	SCALE	NTS
DRN	SKH	APPD	RBP
CHKD	RBP	PRECISION ENGINEERING	PRENTYA

All dimensions are in mm unless specified				Unspecified m/c deviations (med to 15 2102)	
TITLE	MANIFOLD CYLINDER SINGLE ACTING SPRING RETURN			Linear—Length or Diameter	
MODEL	4430—411			Over	Tolerance
				± inc.	± inc.
BORE SIZE	ø32	PROJECTION		6	±0.1
				30	±0.2
P.R. SIZE	ø20	3rd ANGLE		6	±0.3
				120	±0.5
				315	±0.8
STROKE	16	MOUNTING	MANIFOLD	1000	±1.2
CUSHIONING	NIL	MIN PR.		Length of shorter side of angle	
				Over	Upto & inc.
SCALE	NTS	MAX PR.		6	±1.1
				30	±30
DNR	11/01/16	BREAK WAY PR.		120	±20
				315	±10
SKH	11/01/16				
CHKD	11/01/16	PRECISION ENGINEERING ACCESSORIES			
APPD	11/01/16	PEENYA BANGALORE			